# **MASTER OF TECHNOLOGY**

IN

## **MECHANICAL ENGINEERING**

## **PROGRAMME SCHEME AND SYLLABUS**

(w.e.f. 2015-16)



DEPARTMENT OF MECHANICAL ENGINEERING

GURU JAMBHESWAR UNIVERSITY OF SCIENCE AND TECHNOLOGY, HISAR

## PROGRAMME EDUCATIONAL OBJECTIVES

- PEO1: To impart knowledge to students in the latest technological topics on Mechanical Engineering and to provide them with opportunities in taking up advanced topics in the field of research.
- PEO2: To create a congenial environment that promotes learning, growth and imparts ability to work with inter-disciplinary research.
- PEO3: To broaden and deepen their capabilities in analytical and experimental research methods, analysis of data, and drawing relevant conclusions for scholarly writing and presentation of their research work.
- PEO4: To provide guidance to students for their choices in research and professional career outlook and to encourage students to take up research.
- PEO5: To equip students with integrity and ethical values so that they become responsible technocrats.

## **PROGRAMME OUTCOMES**

- PO1: Acquiring fundamental knowledge and understanding in the field of Mechanical Engineering.
- PO2: Formulating relevant research problems; conducting experimental and/or analytical work and analyzing results using modern mathematical and scientific methods.
- PO3: Reviewing and documenting the knowledge developed by scholarly predecessors and critically assess the relevant technological issues.
- PO4: Designing and validating technological solutions to defined problems and write clearly and effectively for the practical utilization of their work.
- PO5: Ability to use the techniques, skills, and modern engineering tools necessary for mechanical engineering practice.
- PO6: Ability to function effectively on multidisciplinary teams

## **DEPARTMENT OF MECHANICAL ENGINEERING**

## GURU JAMBHESHWAR UNIVERSITY OF SCIENCE AND TECHNOLOGY, HISAR M.Tech. (Mechanical Engineering) (w.e.f. 2015-2016)

## **FIRST SEMESTER**

Course No.	Title	L	P	Cr.
ME-751	Advanced Mechanics of Solids	3	0	3.0
ME-753	Advanced Engineering Materials	4	0	4.0
ME-755	Automation in Manufacturing	4	0	4.0
ME-757	CNC Technology and Programming	3	0	3.0
ME-759	Advanced Heat and Mass Transfer	4	0	4.0
ME-761	Advanced Mechanics of Solids Lab		4	2.0
ME-763	CNC Technology and Programming Lab	0	4	2.0
	Total	18	08	22.0

## **SECOND SEMESTER**

Course No.	Title	L	P	Cr.
	Programme Elective -I	4	0	4.0
ME-752	Advanced Machine Design	4	0	4.0
ME-754	Computer Aided Design and		0	3.0
	Manufacturing			
ME-756	Finite Element Methods	3	0	3.0
ME-758	Tool Engineering	4	0	4.0
ME-760	Computer Aided Design and	0	4	2.0
	Manufacturing Lab			
ME-762	Finite Element Methods Lab	0	4	2.0
	Total	18	08	22.0

## THIRD SEMESTER

Course No.	Title	L	P	Cr.
	Programme Elective -II	4	0	4.0
	Open Elective	3	0	3.0
ME-765	Tribology	3	0	3.0
ME-767	Tribology Lab	0	4	2.0
ME-769	Seminar	0	4	2.0
ME-771	Thesis (starts)	0	6	3.0
	Total	10	14	17.0

## **FOURTH SEMESTER**

Course No.	Title	L	P	Cr.
ME-772	Thesis		18	9.0

**Total Credits: 70.0** 

## LIST OF PROGRAMME ELECTIVES -I

Course No.	Title	L	P	Cr.
ME-732	Robotics	4	0	4.0
ME-734	Instumentation and Mesuring Systems	4	0	4.0
ME-736	Flexible Manufacturing Systems	4	0	4.0
ME-738	Mechatronics	4	0	4.0

## LIST OF PROGRAMME ELECTIVES -II

Course No.	Title	${f L}$	P	Cr.
ME-731	Optimal design of thermal systems	4	0	4.0
ME-733	Computational fluid dynamics	4	0	4.0
ME-735	Advanced Thermodynamics	4	0	4.0
ME-737	Heat exchanger analysis and design	4	0	4.0

## LIST OF OPEN ELECTIVES

Course No.	Title	L	P	Cr.
BME-700	Biomedical Instrumentation	3	0	3.0
ECE-700	Advancements in Communication	3	0	3.0
	System			
CSE-700	Introduction to Soft Computing	3	0	3.0
	Techniques			
PT-700	T-700 Advanced Printing Technology		0	3.0
ME-700	Computer Aided Design &	3	0	3.0
	Manufacturing			

ME-751 ADVANCED MECHANICS OF SOLIDS					
L	T	P	Internal Marks	External Marks	Credit
3	0	0	30	70	3.0

- To understand the concepts of stress and strain, strength and stiffness, deformation and displacement and energy theorems.
- To predict the behaviour of the solid bodies subjected to various types of loading.
- To design machine elements using theories of deformable bodies.

## Unit I

3-D dimensional stress and strain: Analysis of Stresses and Strains in rectangular and polar coordinates: Cauchy's formula, Principal stresses and principal strains, 3D Mohr's Circle, Octahedral Stresses, Hydrostatic and deviatoric stress, Differential equations of equilibrium, Plane stress and plane strain, compatibility conditions.

Energy Theorems: Strain energy due to axial load, bending, shear and torsion, Maxwell's reciprocal theorem, Castigliano's theorem, analysis of helical springs by energy method.

#### Unit II

Unsymmetrical bending: Shear centers for sections with one axis of symmetry, shear center for any unsymmetrical Section, stress and deflection of beams subjected to unsymmetrical bending.

Axi-Symmetric Problems: Rotating Discs – Flat discs, Discs of uniform thickness, Discs of Uniform Strength, Rotating Cylinders.

## **Unit III**

Buckling of columns: Beam columns single concentrated load, number of concentrated loads, contionous lateral Load, end couple, couples at both ends triangular loads.

Bending of plates: Basic definition, stress curvature and moment relations, differential equation of plate deflection. boundry conditions, simply supported rectangular plates, axis symmetric loaded Circular plates.

### **Unit IV**

Beam on Elastic Foundations: General theory, infinite, semi infinite, finite beams classification of beams. Beam supported by equally spaced elastic elements.

Stress concentration: Stress concentration in tension or compression members. Stresses in a plate with a circular hole, elliptical hole, small semi circular grooves.

### **Course Outcomes**

Students would be able to

- understand the concepts of stress and strain, strength and stiffness, deformation and displacement and energy theorems
- predict the behaviour of the solid bodies subjected to various types of loading.
- *design machine elements using theories of deformable bodies.*

## **Books recommended**

- Srinath L.S, "Advanced Mechanics of Solids", Tata McGraw-Hill Education, 2010.
- Ryder G.H, "Strength of Material", Macmillan, India, 1961.
- Sadhu Singh, "Strength of Materials", Khanna Publishers, India, 2012.
- Muubeen A, "Mechanics of Solid", Pearson Publications, India, 2011.
- Popov E.P, "Engineering Mechanics of Solids", Prentice Hall of India, 2006
- Timoshenko S, "Strength of Materials Part-11", East-West Press Pvt. Ltd., New Delhi, 2012.

## Note

ME-753 ADVANCED ENGINEERING MATERIALS						
L	T	P	Internal Marks	External Marks	Credit	
4	0	0	30	70	4.0	

- To understand significance of material science and its role in manufacturing.
- To analyze the importance of various engineering materials (metals, polymers, ceramics, composites, Semi-conductor).
- To recite ceramics and composites, their manufacturing techniques, properties and applications.
- *To propose appropriate plastics and polymers for different applications.*

#### Unit I

Non-Ferrous Materials: Copper and its Alloys, Aluminium and its Alloys, Nickel and its Alloys, Zinc and its Alloys, Titanium and its Alloys, Magnesium and its Alloys, Cobalt and its Alloys, Lead and its Alloys

#### Unit II

Ferrous Materials: Production of Iron and Steel, Cast Irons, Low Alloy and High Alloy Steels, Tool Steels, Stainless Steels, Iron Carbon System, Time Temperature Transformation Relations, Heat Treatment of Plain Carbon Steels, Selective and Surface-Hardening

### **Unit III**

Polymers, Composites and Ceramics: Polymer Materials (Introduction), Polymer Structure, Thermoplastics, Thermosets, Elastomers, Types and Applications of Ceramics, Properties of Ceramics Materials, Glass, Cements, Refractories and Advanced Ceramics, Structure of Composites, Metal Matrix Composites, Ceramic Matrix Composites, Polymer Matrix Composites, Fiberglass, Carbon Fiber Reinforced Polymer Composites, Properties of Composites

#### **Unit IV**

Miscellaneous Materials: Smart Materials, Shape Memory Phenomenon and Alloys, Hydrogen Storage Alloys, Functionally gradient material, Adhesives, Metals for Nuclear energy, Sound Insulating Materials

#### Project

Students are required to carry out a project related to the course contents. The topic of the project will be selected in consultation with course coordinator. The project report will be submitted at the end of semester. The evaluation will be done internally by the course coordinator.

### **Course Outcomes**

Students would be able to

- understand significance of material science and its role in manufacturing.
- analyze the importance of various engineering materials (metals, polymers, ceramics, composites, Semi-conductor).
- recite ceramics and composites, their manufacturing techniques, properties and applications.
- propose appropriate plastics and polymers for different applications.

### **Books recommended**

- William F. Smith, Havad Hashemi and Ravi Prakash, "Material Science and Engineeing", Tata McGraw Hill Education (P) Ltd, 2013.
- William D. Callister, Jr. and Balasubramaniam, R., "Callister's Material Science and Engineering", Wiley India (P) Ltd, 2009.
- Gandhi and Thompson, "Smart Materials and Structures", Chapman and Hall, 1992.
- Gladius Lewis, "Selection of Engineering Materials" Prentice-Hall, 1989.
- Rama Rao, "Advances in Materials and their applications", Wiley Eastern Ltd, 1993.

## Note

	ME- 755: AUTOMATION IN MANUFACTURING					
L	T	P	Internal Marks	External Marks	Credit	
4	0	0	30	70	4.0	

• To inculcate the ability to design of hydraulic, pneumatic and electro-pneumatic logic circuits for automating processes in manufacturing, demonstrate problem-solving skills in automation and safely use the machines in the industries. Also, to explore the use of different sensors, control valves, controllers and actuators for electro-pneumatic & hydraulic circuits.

## Unit I

Introduction to Factory Automation and Integration: Basic Concepts, Types of automation, Automation. Modern developments in automation in manufacturing and its effect on global competitiveness, Need and implications of automation in Manufacturing.

### **Unit II**

Introduction to Hydraulics/Pneumatics Electro-pneumatic controls and devices, Basic elements hydraulics/pneumatics, Electro-pneumatic systems, Fluid power control elements and standard graphical symbols for them, Construction and performance of fluid power generators, Hydraulic & pneumatic cylinders - construction, design and mounting, Hydraulic & pneumatic valves for pressure, Flow & direction control, Servo valves and simple servo systems with mechanical feedback, Solenoid, Different sensors for electro-pneumatic system, hydraulic, pneumatic & electro-pneumatic circuits.

## Unit III

Introduction to rapid prototyping (RP), Basic Principles of RP, Steps in RP, Advantages of RP, Classifications of Different RP Techniques.

Materials for RP: Plastics, Ceramics, Resins, Metals, Selection criterions for materials for different processes, the advantages and limitations of different types of materials.

## **Unit IV**

Automatic transfer machines: Classifications, Analysis of automated transfer lines, without and with buffer storage, Group technology and flexible manufacturing system.

Assembly automation: Types of assembly systems, Assembly line balancing, Performance and economics of assembly system.

## **Project Work**

Students are required to carry out a project related to the course contents. The topic of the project will be selected in consultation with course coordinator. The project report will be submitted at the end of semester. The evaluation will be done internally by the course coordinator.

## **Course Outcomes**

Students will be able to

- understand the concepts of automation theory and its applications in various fields of manufacturing.
- understand principles, methods, and hardware/software tools used in modern computerized design and manufacturing of discrete parts.
- understand the main principals and components involved in optimizing production system design and operations.

## **Books recommended**

- Groover, M. P., "Automation, Production systems and Computer Integrated Manufacturing", 2nd Ed., Prentice Hall, 2005.
- Boothroyd, G., "Assembly Automation and Product Design", 2nd Ed., Marcel Dekker, 1992.
- Boothroyd, G., Dewhurst, P. and Knight, W., "Product Design for Manufacture and Assembly", 2nd Ed., Taylor & Francis, 2002.
- Boothroyd, G., Poli, C. and Murch, L. E., "Automatic Assembly", Marcel Dekker, 1982.
- Tergan, V., Andreev, I. and Lieberman, B., "Fundamentals of Industrial Automation", Mir Publishers, 1986.

## Note

ME-757 CNC TECHNOLOGY AND PROGRAMMING					
L	T	P	Internal Marks	External Marks	Credit
3	0	0	30	70	3.0

- To understand fundamentals of the CNC technology.
- To understand the programming methods in CNC machines.

### Unit I

Computer numerical control machining: Axis standards, Coordinate systems, CNC machine motions. CNC hardware basics: Structure, Drives, Actuation systems, Sensors and Feedback devices.

### **Unit II**

Programming fundamentals: Coding standards, Preparatory functions, Miscellaneous functions.

Programming features: Tool length and radius compensation, Tool nose radius compensation, Canned cycles, Branching logics, Thread cutting, Cut planning etc. Fundamentals and programming of CNC turning center and CNC machining center, Problems.

### Unit III

CNC Advanced Part Programming: Automatically Programmed Tools (APT) language: Language structure, Geometry commands, Motion Commands, Post Processor Commands, Compilation control commands, Repetitive Programming Complete part program, Problems.

CAD/CAM aided CNC part programming: Use of WinNC, ELCAM and ELPULS for product design and manufacturing.

## **Unit IV**

CNC Tooling: Cutting tool material and characteristics, Turning tool geometry, Tooling system for turning, milling and wire cut EDM, Tool presetting, Automatic tool changers, Work holding.

## **Course Outcomes**

Students will be able to:

- understand the basics of CNC machines.
- write CNC programs proficiently.

### **Books recommended**

- Jon S. Stenerson, Kelly Curran, "Computer Numerical Control: Operation and Programming", Prentice Hall, 3rd edition 2007.
- Mattson Mike, "CNC Programming: Principles & Applications", Cengage learning, 1<sup>st</sup> edition 2013.
- Fitzpatrick, "Machining and CNC Technology", McGraw-Hill Higher Education, 3<sup>rd</sup> edition 2013.
- Michael J. Peterson, "CNC Programming: Basics & Tutorial Textbook", Create Space Independent Publishing Platform, 1<sup>st</sup> edition 2008.
- Peter Smid, "CNC Tips and Techniques: A Reader for Programmers", Industrial Press Inc., 1<sup>st</sup> edition 2013.

### Note

	ME-759 ADVANCED HEAT AND MASS TRANSFER					
L	T	P	Internal Marks	External Marks	Credit	
4	0	0	30	70	4.0	

- To understand the basic concepts of heat transfer and conduction.
- *To understand the extended surfaces and the principles of convection.*
- To understand the concept of phase change heat transfer, principles of radiation and mass transfer.

#### Unit I

Brief introduction to different modes of heat transfer: Conduction: General heat Conduction equations-initial and boundary conditions, variable thermal conductivity, Internal distributed heat sources, Extended surfaces

Transient heat conduction: Lumped system analysis-Heisler charts-semi infinite solid-use of shape factors in conduction-2D transient heat conduction-product solutions.

## Unit II

Finite difference methods for conduction: ID & 2D steady state and simple transient heat conduction problems-implicit and explicit methods.

Free and Forced Convection: Approximate analysis on laminar free convective heat transfer-boussinesque approximation-different geometries-combined, equations of fluid flow-concepts of continuity, momentum equations-derivation of energy equation-methods to determine heat transfer coefficient: Analytical methods-dimensional analysis and concept of exact solution. Approximate method-integral analysis.

#### Unit III

Internal and External flows: Fully developed flow: integral analysis for laminar heat transfer coefficient-types of flow-constant wall temperature and constant heat flux boundary conditions-hydrodynamic &thermal entry lengths; use of empirical correlations, flow over a flat plate: integral method for laminar heat transfer coefficient for different velocity and temperature profiles. Application of empirical relations to variation geometries for laminar and turbulent flows.

Boiling and condensation: Boiling curve-correlations-Nusselts theory of film condensation on a vertical plate-assumptions & correlations of film condensation for different geometries.

## **Unit IV**

Radiation heat transfer: Radiant heat exchange in grey, non-grey bodies, with transmitting. Reflecting and absorbing media, specular surfaces, gas radiation-radiation from flames.

Mass Transfer: Concepts of mass transfer-diffusion & convective mass transfer analogies significance of non-dimensional numbers.

## **Project Work**

Students are required to carry out a project related to the course contents. The topic of the project will be selected in consultation with course coordinator. The project report will be submitted at the end of semester. The evaluation will be done internally by the course coordinator.

## **Course Outcomes**

- Students will be able to understand and can analyzeheat conduction problems under steady and transient states.
- Student will be to understand the physical phenomena associated with free and forced convection, boiling and condensation and will be able to solve problems based on them.
- Each student understands the physical mechanisms involved in radiation heat and mass transfer.

## **Books recommended**

- Kreith F., Manglik R., & Bohn M., "Principles of heat transfer", Cengage learning, 2010.
- Incropera F., & DeWitt D, "Fundamentals of heat and mass transfer", John Wiley 5th edition 2002.
- Bergman T. L., Incropera F. P., & Lavine A. S, "Fundamentals of heat and mass transfer". John Wiley & Sons, 2011.
- Sarit K Das, "Fundamentals of Heat and Mass Transfer", Narosa Publications, 2010.

- Y.A Cengel, "Heat Transfer: A Practical Approach", TMH India, 2013.
- KV Narayanan and B Kakshmikutty, "Mass Transfer: Theory and Applications", CBS Publishers and Distributors Pvt. Ltd, 2014.

## Note

	ME-761 ADVANCED MECHANICS OF SOLIDS LAB						
L	T	P	Internal Marks	External Marks	Credit		
0	0	4	30	70	2.0		

• To predict the behavior of the solid bodies subjected to various types of loading.

## **List of experiments**

- 1. To perform uniaxial tension and compression tests for ductile and brittle materials, compare stress-strain curves for ductile and brittle materials, verify failure criterions for ductile and brittle materials and find out reasons of erratic failure, if any.
- 2. To perform torsion tests for ductile and brittle materials, verify failure criterions for ductile and brittle materials and find out reasons of erratic failure, if any.
- 3. To find out hardness value (Vickers/Rockwell/Brinell) of the given specimen and interpret the obtained experimental results and use them as a tool for material selection in engineering applications.
- 4. To understand principle of fatigue testing machine in a reverse loading manner and to find the endurance limit of the given specimen on Fatigue Testing Machine. To construct an S-N curve (stress level number of cycles to failure) of the test samples provided and interpret the obtained experimental results and use them as a tool for material selection in engineering applications.
- 5. To prepare a given specimen (mild steel) for micro structural examination. To observe different micro-structures like ferrite, perlite, cementite, austenite, bainite and martensite and study their properties.

### **Course Outcomes**

Students will be able to

- predict the behaviour of the solid bodies subjected to various types of loading.
- design machine elements using theories of deformable bodies.
- select material in engineering applications based upon experimental data.

### Note

The internal evaluation will be done by course coordinator. At the end of the semester, viva-voce will be conducted both by internal and external examiners to be appointed by the University.

	ME-763 CNC TECHNOLOGY AND PROGRAMMING LAB					
L	T	P	<b>Internal Marks</b>	External Marks	Credit	
0	0	4	30	70	2.0	

- To understand and operate CNC machines.
- To create manual part programming on CNC machines.

## **List of Experiments**

- 1. To perform basic setup, startup, and safely features in CNC turning, machining and wire-cut EDM machine tools.
- 2. To select optimum cutters, cutting and spindle speeds, and other parameters of CNC turning, machining and wire-cut EDM machine tools according to tool and work material.
- 3. To set up cutting tools and part holding devices in CNC turning, machining and wire-cut EDM machine tools for optimal movement of tool and piece.
- 4. To create manual part programs for least machining time and simulate the tool-path on CNC turning, machining and wire-cut EDM machine tools.
- **5.** To operate CNC turning center, machining center and wire-cut EDM. Load a program and execute actual machining.

### **Course Outcomes**

Students will be able to

• manually write, edit, debug, and use CNC programs to produce products.

### Note

The internal evaluation will be done by course coordinator. At the end of the semester, viva-voce will be conducted both by internal and external examiners to be appointed by the University.

	ME-752 ADVANCED MACHINE DESIGN						
L	T	P	Internal Marks	External Marks	Credit		
4	0	0	30	70	4.0		

• To understand the concept of design and its considerations for manufacturing, assembly, aesthetics, ergonomics, fatigue and creep.

## Unit I

Design Philosophy: Design process, design models,design phases, product design strategies, product design planning and specification, need analysis, concept generation, concept selection, concept testing. Statistical design considerations: Frequency distribution, Histogram and frequency polygon, Normal distribution, Units of measurement of central tendency and dispersion, standard variable -population combinations, Design and natural tolerances

## **Unit II**

Design for Manufacture and Assembly: General considerations in design for casting, forging, machining, powder metallurgy and welding, Design considerations for assembly.

#### Unit III

Design for aesthetics and ergonomics: Aesthetics considerations in design-Basic types of product forms, designing for appearance –shape, features, materials and finishes, Ergonomic considerations in design display and controls, workspace design, hand tool design, human engineering considerations-Relation between man, machine and environmental factors,

Optimum Product Design: Objective of optimum design, Johnson 's method of Optimum Design (MOD), Optimum design with normal specification of simple machine elements.

### **Unit IV**

Design for fatigue and creep: Static failure theories, Fatigue mechanisms, Design for fatigue strength and life, creep: Types of stress variation, design for fluctuating stresses, design for limited cycles, multiple stress cycles, Fatigue failure theories, cumulative fatigue damage, thermal fatigue and shock, harmful and beneficial residual stresses, yielding and transformation.

## **Project work**

Students are required to carry out a project related to the course contents. The topic of the project will be selected in consultation with course coordinator. The project report will be submitted at the end of semester. The evaluation will be done internally by the course coordinator.

## **Course Outcomes**

Students would be able to

• design products for manufacturing, assembly, aesthetics, ergonomics, fatigue and creep.

## **Books recommended**

- Richard G Budynas and Keith J Nisbett, "Shigley's Mechanical Engineering Design", McGraw-Hill Higher Education, 10<sup>th</sup> edition, 2014.
- Bhandari V., "Design of machine Elements", McGraw Hill Education (India) Private Limited, 3<sup>rd</sup> edition, 2010.
- William C. Orthwein, "Machine Component Design: v. 1 & 2", Jaico Publishing House, New Ed edition, 2006.
- Robert C. Juvinall and Kurt M. Marshek, "Fundamentals of Machine Components Design", Wiley, 5<sup>th</sup> edition, 2011.
- Hall A. S., Holowenko A. R. and Laughlin H. G, "Theory and problems of Machine Design", Schaum, 1981.
- Johnson R. C, "Mechanical Design Synthesis with optimization applications", Van Nostrand Reinhold Company, 1<sup>st</sup> edition 1971.
- Harry Peck, "Design for Manufacture", Pittman Publication, 1983.
- Robert Matousek, "Engineering Design A systematic approach", Blackie & sons Ltd., 1963.

Blackie & Son Ltd, 1972.

- James G. Bralla, "Design for Manufacturability Handbook", McGraw Hill Co., 2 edition 1998.
- K. G Swift, "Knowledge based design for manufacture", Kogan Page Ltd., 1987.
- Penny R.K. And Marriott D. L., "Design for Creep", 2<sup>nd</sup> edition 1995.

## Note

	ME-754 COMPUTER AIDED DESIGN AND MANUFACTURING						
L	T	P	Internal Marks	External Marks	Credit		
3	0	0	30	70	3.0		

• To understand the basic parametric fundamentals that are used to create and manipulate geometric models.

## Unit I

Introduction: Definition and scope of CAD/CAM, Introduction to design process and role of computers in the design process.

Transformations: 2D and 3D transformations.

### **Unit II**

Curves and Surfaces: Analytical, Synthetic curves with advantages, Disadvantages, Comparison with parametric curves, Geometric modeling curves and surfaces, Representation, Wire frame models, Parametric representations, Parametric curves and surfaces.

Solid modeling: Solid models, Fundamentals of solid modeling, Different solid representation schemes, Half-spaces, Boundary representation (B-rep), Constructive solid geometry (CSG).

## **Unit III**

CAD/CAM Data Exchange Formats: Types of file formats & their exchange, Graphics standards.

Simulation: Need of simulation , concept of a system, Model and its purpose , Types of simulation approaches-Event Scheduling Approach (ESA) , Activity Scanning Approach (ASA), Process Interaction Approach (PI A), Steps in a simulation study , advantage s disadvantages and pitfalls of simulation ,Simulation Languages.

## **Unit IV**

Computer Aided Manufacturing: CNC machine tools, principle of operation of CNC, Steps in manufacturing, construction features including structure and drives, Direct numerical control (DNC) and its application, advantages and limitations of CNC systems.

Computer Assisted Part Programming: CNC part programming, axes of CNC machines, manual part programming using G code, use of subroutines, computer aided part programming using APT or any other language, Automatic NC program generation from CAD models, Machining of surfaces, Mould, Casting and Die design and manufacture using CAD/CAM software.

## **Course Outcomes**

Students will be able to

- create the different wireframe and surface primitives using parametric modeling.
- create the different solid primitives using the different representation schemes.
- manipulate the created wireframe, surface and solid models.

## **Books recommended**

- Zeid, I., "CAD/CAM", McGraw Hill, 2008.
- Rogers, D. F. and Adams, J. A., "Mathematical Elements for Computer Graphics", McGraw Hill 2nd edition, 1989.
- Radhakrishnan, P. and Kothandaraman, C. P., "Computer Graphics & Design", Dhanpat Rai Publication", 2nd edition, 2005.
- Krishnamoorathy, C. S. and Rajeev, J. S., "Computer Aided Design (Software and Analysis Tools)", Narosa Publication House, 2nd edition, 2005.

## Note

	ME-756 FINITE ELEMENT METHODS							
L	T	P	<b>Internal Marks</b>	External Marks	Credit			
3	0	0	30	70	3.0			

• To develop the knowledge and skills needed to apply Finite Element Methods to problems in Mechanical Engineering

## Unit I

Introduction: Basic concepts, Historical background, general applicability of the method, general description of FEM, one dimensional problems with linear & cubic interpolation model, derivation of finite element equations using direct approach, comparison with other methods commercial finite element program packages.

Discretization of domain: introduction, basic element shapes, discretization process, node numbering scheme, automatic mesh generation

### Unit II

Interpolation Models: Introduction, polynomial form of interpolation functions, simplex, complex and multiplex elements, interpolation polynomial in terms of nodal degree of freedom, selection of order of interpolation polynomial, convergence requirements, linear interpolation polynomial in terms of global coordinates, interpolation polynomial for vector quantities, linear interpolation polynomial in terms of local coordinates, integration of functions of natural coordinates, patch test

## **Unit III**

Higher order and Isoparametric elements: Introduction, higher order one dimensional elements, higher order elements in terms of natural coordinates, Isoparametric elements

Derivation of element matrices and vectors by using direct and weighted residual approach, assembly of element matrices and vector and derivation of system equations, Numerical solution of finite element equations by using Gaussian elimination method.

### **Unit IV**

Applications in heat transfer: Finite element solution of one-dimensional, two-dimensional and three-dimensional steady state heat conduction problems by using Galerkin approach.

Applications in fluid mechanics: Finite element solution of incompressible and compressible fluid film lubrication problems by using Galerkin approach.

Applications in solid mechanics: Finite element solution of three-dimensional elasticity problems by using Galerkin approach.

### **Course Outcomes**

The students will be able to

- select the different types of element, generate mesh, construct element stiffness matrices, assemble element stiffness matrices, impose boundary conditions, solve the equations and interpret the results for different problems.
- apply Finite Element Methods to 1D, 2D, 3D practical engineering problems.

### **Books recommended**

- Fish, J., and Belytschko, T., "A First Course in Finite Elements", 1st Ed., John Wiley and Sons (2007)
- Chaskalovic J., "Finite Element Methods for Engineering Sciences: Theoretical Approach and Problem Solving Techniques", 1st Ed., Springer (2008)
- Huebner K.H., Dewhirst, D. L., Smith, D. E., and Byrom, T. G., "The Finite Element Method for Engineers", 4<sup>th</sup> Ed., Wiley(2008)
- Rao, S.S., "The Finite Element Method in Engineering", 5<sup>th</sup> Ed., Butterworth-Heinemann (2010)
- Zienkiewicz, O. C., Taylor R.L. and Zhu J.Z., "The Finite Element Method: Its Basis and Fundamentals", 7<sup>th</sup> Ed., Elsevier, (2013)

• Zohdi T.I., "A Finite Element Primer for Beginners: The Basics" Springer, (2014)

## Note

	ME-758 TOOL ENGINEERING						
L	T	P	Internal Marks	External Marks	Credit		
4	0	0	30	70	4.0		

- To understand the mechanics of various advanced machining processes including the material removal, tool design, effect of process parameters on the output responses.
- To impart depth knowledge on principle involved, accuracy involved, tooling requirement and knowledge about the process capability.
- To develop knowledge and skills design of various jigs and fixtures to increase the production rate.

## Unit I

Cutting Tool Materials: Introduction and Desirable Properties, Carbon and Medium-Alloy Steels, High-Speed Steels, Cast-Cobalt Alloys, Carbides, Coated Tools, Alumina-Based Ceramics, Cubic Boron Nitride, Silicon-Nitride Based Ceramics, Diamond, Reinforced Tool Materials, Cutting-Tool Reconditioning

Design of Cutting Tools: Basic Requirements, Mechanics and Geometry of Chip Formation, General Considerations for Metal Cutting, Design of Single Point Cutting Tools, Design of Milling Cutters, Design of Drills and Drilling, Design of Reamers, Design of Taps

### **Unit II**

Gages and Gage Design: Limits Fits and Tolerances, Geometrical Tolerances-Specification and Measurement, Types of Gages, Gage Design, Gage Tolerances, Material for Gages

Work Holding Devices: Basic Requirements of Work Holding Devices, Location: Principles, Methods and Devices, Clamping: Principles, Methods and Devices

## **Unit III**

Design of Drill Jigs: Definition and Types of Drill Jigs, Chip Formation in Drilling, General Considerations in the Design of Drill Jigs, Drill Bushings, Drill Jigs, and Modern Manufacturing Design of Fixtures: Fixtures and Economics, Types of Fixtures, Milling Fixtures, Boring Fixtures, Broaching Fixtures, Lathe Fixtures, Grinding Fixtures

## Unit IV

Design of Sheet Metal Bending, Forming and Drawing Dies, Bending Dies, Forming Dies, Drawing Operations, Variables that Affect Metal Flow during Drawing, Determining Blank Size, Drawing Force, Single and Double Action Draw Dies.

Tool Design for Numerically Controlled Machine Tools: Fixture Design for Numerically Controlled Machine Tools, Cutting Tools for Numerical Control, Tool-Holding Methods for Numerical Control.

#### Project

Students are required to carry out a project related to the course contents. The topic of the project will be selected in consultation with course coordinator. The project report will be submitted at the end of semester. The evaluation will be done internally by the course coordinator.

## **Course Outcomes**

Students would be able to

- understand the mechanics of various advanced machining processes including the material removal, tool design, effect of process parameters on the output responses.
- impart depth knowledge on principle involved, accuracy involved, tooling requirement and knowledge about the process capability.
- develop knowledge and skills design of various jigs and fixtures to increase the production rate.

## **Books Recommended**

- Mehta, N. K., "Metal Cutting and Design of Cutting Tools, Jigs & Fixtures", McGraw Hill Education (India) Private Limited, 2014.
- Cyril Donaldson, George H LeCain, Goold V.C., Joyjeet Ghose, "Tool Design", Tata-McGraw Hill, 2012.

- Jeff Lantrip, John G. Nee, David Alkire Smith, "Fundamentals of Tool Design", Society of Manufacturing Engineers, 2003.
- Jones E.J.H., Town H.C., "Production Engineering: Jig and Tool Design", Butterworth and Co (Publishers) Ltd, 2009.
- Maurice Henry Albert Kempster, "An Introduction to Jig and Tool Design', Maurice Henry Albert Kempster, English Universities Press, 1964.

## Note

	ME-760 COMPUTER AIDED DESIGN AND MANUFACTURING LAB						
L	T	P	Internal Marks	External Marks	Credit		
0	0	4	30	70	2.0		

- To use professional CAD software(s) for modeling, analysis and computer assisted manufacturing.
- To learn advance machining features on CNC machines.

## **List of Experiments**

- 1. Practicing the part modeling, assembly and simulation operations on available CAD package(s).
- 2. Generating automatic Cutter Location (CL) data from CAD models and post processing for machining on CNC machines.
- 3. Producing complex cylindrical shaped pieces on CNC machining center with the help of 4<sup>th</sup>axis.
- 4. 3-D virtual machining on offline CNC machining center.
- 5. Creating radial and axial surface profiles by using C-axis and driven tools on CNC turning center.
- 6. Manufacturing parts on CNC machining center with WinNC.
- 7. Machining complex parts on CNC wire-cut EDM with ELCAM and ELPULS.
- 8. Fabrication of 3-D physical part using additive manufacturing technology from 3-D CAD model.

## **Course Outcomes**

Students will be able to

- use parametric CAD software(s) for geometric modeling, analysis and computer assisted manufacturing of mechanical components.
- manually write, edit, debug, and use CNC programs to produce complex profiles on CNC machines.

## Note

The internal evaluation will be done by course coordinator. At the end of the semester, viva-voce will be conducted both by internal and external examiners to be appointed by the University.

	ME-762 FINITE ELEMENT METHODS LAB						
L	T	P	Internal Marks	External Marks	Credit		
0	0	4	30	70	2.0		

• To provide practical knowledge in finite element methods and to solve practical engineering problems by developing computer program and by using FEM software

## **List of Experiments**

- 1. Introduction to basic concepts of programming for FEM problems. To develop the computer program for the addition, multiplication and inverse of matrices.
- **2.** Finite element formulation and analysis of one dimensional problem (direct approach) by developing computer programme.
- **3.** Finite element formulation and analysis of one dimensional problem (Galerkin approach) by developing computer programme.
- **4.** The modeling and analysis two dimensional problems using finite element software (ANSYS).
- **5.** The modeling and analysis three dimensional problems usingfinite element software (ANSYS).

## **Course Outcomes**

Students will be able to

- develop the computer program for the *analysis and solution of practical engineering problems*.
- analyze and solve the practical engineering problems by using the FEM software (ANSYS).

### Note

The internal evaluation will be done by course coordinator. At the end of the semester, viva-voce will be conducted both by internal and external examiners to be appointed by the University.

	ME-765 TRIBOLOGY						
L	T	P	Internal Marks	External Marks	Credit		
3	0	0	30	70	3.0		

• The course has been designed to give an understanding of tribological phenomena, industrial lubricants and additives.

## Unit I

Introduction: History of Tribology, Introduction to Friction, Wear and Lubrication, economic aspects of Tribology.

Friction: Laws of static friction, causes of friction, Adhesion, Adhesion theory, laws of rolling friction Wear: Wear definitions, types of wear mechanisms: Adhesive wear, Abrasive wear, Fatigue wear, impact wear, Corrosive war, Fretting wear.

## Unit II

Physical Properties of Lubricants: Introduction, Oil viscosity, Viscosity temperature relationship, Viscosity index, Viscosity pressure relationship, Viscosity-shear rate relationship, Viscosity measurements, Viscosity of mixtures, Oil viscosity classification, Lubricant density and specific gravity, Thermal properties of lubricants, Temperature characteristics of lubricants, Other lubricants characteristics, Optical properties of lubricants, Additive compatibility and solubility, Lubricant impurities and contaminants, Solubility of gases in oils.

Lubricants and Their Composition: Introduction, Mineral oils, Synthetic oils, Emulsions and aqueous lubricants, Greases, Lubricant additives.

## **Unit III**

Fluid Film Lubrication: Regimes of fluid film lubrication, Hydrodynamic Lubrication; Introduction, Generalized Reynolds equation, Converging-diverging wedges, Journal bearings, Thermal effects in bearings, Limits of hydrodynamic lubrication, Hydrodynamic lubrication with non-Newtonian fluids, Reynolds equation for squeeze films, Porous bearings. Hydrostatic Lubrication; Basic concepts, Aerostatic bearings, Hybrid bearings, Stability of journal bearings.

#### **Unit IV**

Bearing Materials: Selection of bearing materials, Metal bearings, Nonmetal bearing materials
Future Directions in Tribology: Biotribology-basic concepts; Nanotribology-basic concepts;
Environmental implications of Tribology.

## **Course Outcomes**

The students will be able to

- to understand the interdisciplinary subject 'Tribology' and its technological significance
- to understand the genesis of friction and wear
- to learn about the principles of lubrication, lubrication regimes, hydrodynamic lubrication and hydrostatic lubrication
- to learn about emerging areas such as bio Tribology and micro/nano Tribology

## **Books recommended**

- Conner, J.J. and Boyd, J., "Standard Handbook of Lubrication Engineering", McGraw Hill (1968)
- Khonsari, M. M. and Booser, E. R., "Applied Tribology: Bearing Design and Lubrication", 2nd Ed, Wiley (2008)
- Kudish, I. I. and Covitch, M. J., "Modeling and Analytical Methods in Tribology", Chapman and Hall/CRC (2010)
- Bhushan, B., "Principles and Applications of Tribology", 2nd Ed., Wiley (2013)
- Stachowiak, G.W. and Batchelor, A. W., "Engineering Tribology", 4<sup>th</sup> Ed, Butterworth-Heinemann (2013)
- Wyong B., "Tribology: Engineering Applications", NY Research Press (2015)

## Note

	ME-767 TRIBOLOGY LAB							
L	T	P	Internal Marks	External Marks	Credit			
0	0	4	30	70	2.0			

• To learn about tribotesting and experimental techniques in Tribology and analysis of real time results.

## **List of Experiments**

- 1. To perform experiment on the journal bearing test rig for the measurement of Pressure and Temperature distribution in the fluid film of hydrodynamic journal bearings at different loads and speeds. To analyze the real time results obtained through data acquisition system for predicting the performance characteristics of bearing.
- 2. To perform experiment on the journal bearing test rig for investigating the fluid film thickness of hydrodynamic journal bearings at different loads and speeds. To analyze the real time results obtained through data acquisition system for predicting the performance characteristics of bearing.
- 3. To measure the frictional torque in hydrodynamic journal bearings at different loads and speeds on journal bearing test rig. To analyze the real time results obtained through data acquisition system for predicting the performance of bearing.
- 4. To determine wear preventive (WP) and extreme pressure(EP) behavior of lubricants on four ball tester and to measure viscosity of lubricants with the help of viscometer. To analyze the real time results obtained through data acquisition system for predicting behavior of lubricants.
- 5. To determine the friction and wear characteristics in sliding contacts under various normal loads and speeds on wear and friction monitor. To analyze the real time results obtained through data acquisition system for predicting tribological characteristics.
- 6. The modeling and analysis hydrodynamic/hydrostatic bearings using software (ARMD).

### **Course Outcomes**

Students will be able to

- predict the performance characteristics of hydrodynamic journal bearings experimentally.
- *determine the behaviour of lubricants under different operating conditions.*
- predict the friction and wear characteristics under different loads.
- analyze and predict the performance characteristics of hydrodynamic/hydrostatic journal bearings using software (ARMD).

### Note

The internal evaluation will be done by course coordinator. At the end of the semester, viva-voce will be conducted both by internal and external examiners to be appointed by the University.

			ME-769 SEMINAR	
L	T	P	Internal Marks	Credit
0	0	4	100	2.0

- To prepare students for the method of literature survey, realization of journal papers outcomes, expose them to the world of research and compilation/review of a research area of current era and prepare them for presentation of literature summary.
- *Presentation on advanced topics in the field of Mechanical Engineering.*

## **Course Work**

The topic of the seminar will be related to the current research & development in the field of Mechanical Engineering. Each student is required to submit a report on the topic of seminar as per the guidelines decided by the department from time to time.

## **Course Outcomes**

Students will be able to

- expose themselves to the world of research
- review of a research area of current era

## Note

The internal evaluation will be done by course coordinator. During the semester, each student is required to give a presentation before the class and course coordinator.

			ME-771 THESIS (STARTS)	
L	T	P	Internal Marks	Credit
0	0	6	100	3.0

- To identify research issue/problem on advance engineering topics related to Mechanical Engineering.
- To gain knowledge on the research problems identified through extensive literature survey.
- To understand the tools required to carry out research work.

#### Course Work

The Thesis work should be of research nature only. During the third semester, following must be carried out by the student:

- Literature Survey
- Problem Formulation

Thesis work will be started during the third semester and must be continued in fourth semester. Around 35% of the Thesis work should be completed in this semester. The remaining 65% work will be carried out in the fourth semester.

## **Course Outcomes**

Students will be able to:

- gain knowledge on the research problems identified through extensive literature survey.
- understand professional & ethical research issues.
- present effectively the research topic through synopsis presentation.

## Note

The internal evaluation will be through synopsis presentation and viva-voice before the faculty members of the department. Each student is required to submit a detailed synopsis report about the work done on topic of Thesis.

			ME-772 THESIS	
L	T	P	External Marks	Credit
0	0	18	100	9.0

- Ability to bring ideas into practice through simulation of analysis of research topic.
- *Ability to identify specific industrial problems in the form of research objectives.*
- Ability to propose a novel idea/modified technique/new interpretation after analyzing the existing research work.

## **Course Work**

Around 35% of the Thesis work is required to be completed in third semester. The remaining 65% work will be carried out in this semester. Each student is required to submit a detailed Thesis report about the work done (III Sem + IV Sem) on the topic of Thesis.

One paper in national/international conference/journal of repute is required before submission of thesis. Research work should be carried out at GJUS&THisar. However, candidate may visit research labs/institutions with the due permission of Chairperson on recommendation of supervisor concerned.

## **Course Outcomes**

Students will be able to

- contribute in the Research and Development
- upgrade knowledge of scientific community and society in general through their research.

## Note

Thesis evaluation and viva-voice will be carried out by the internal and external examiners appointed by the University.